

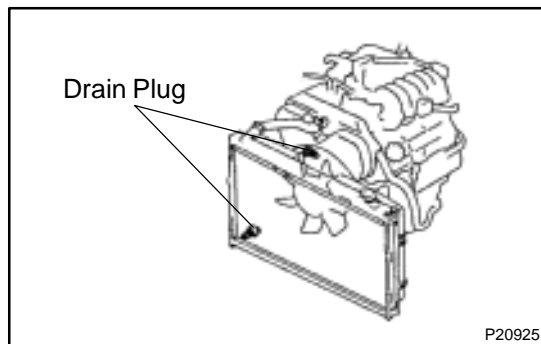
## REPLACEMENT

### 1. DRAIN ENGINE COOLANT

- (a) Remove the radiator cap.

#### CAUTION:

To avoid the danger of being burned, do not remove the radiator cap while the engine and radiator are still hot, as fluid and steam can be blown out under pressure.



- (b) Loosen the drain plugs, and drain the engine coolant.

- (c) Close the drain plugs.

### 2. REFILL WITH ENGINE COOLANT

- (a) Slowly fill the system with engine coolant.
- Use of improper coolants may damage engine cooling system. CO0X7-01
  - Use "TOYOTA Long Life Coolant" or equivalent and mix it with plain water according to the manufacturer's directions.
  - Use of the coolant which includes more than 50% (freezing protection down to  $-35^{\circ}\text{C}$  ( $-31^{\circ}\text{F}$ )) or 60% (freezing protection down to  $-50^{\circ}\text{C}$  ( $-58^{\circ}\text{F}$ )) of ethylene-glycol is recommended, but not more than 70%

#### NOTICE:

- Do not use an alcohol type engine coolant.
- The engine coolant should be mixed with demineralized water or distilled water.

#### Capacity:

M/T	9.7 liters (10.3 US qts, 8.5 Imp. qts)
A/T	9.5 liters (10.0 US qts, 8.4 Imp. qts)

- (b) Reinstall the radiator cap.
- (c) Start the engine, and bleed the cooling system.
- (d) If necessary, refill engine coolant into the reservoir until it is "FULL" line.

### 3. CHECK ENGINE COOLANT FOR LEAKS